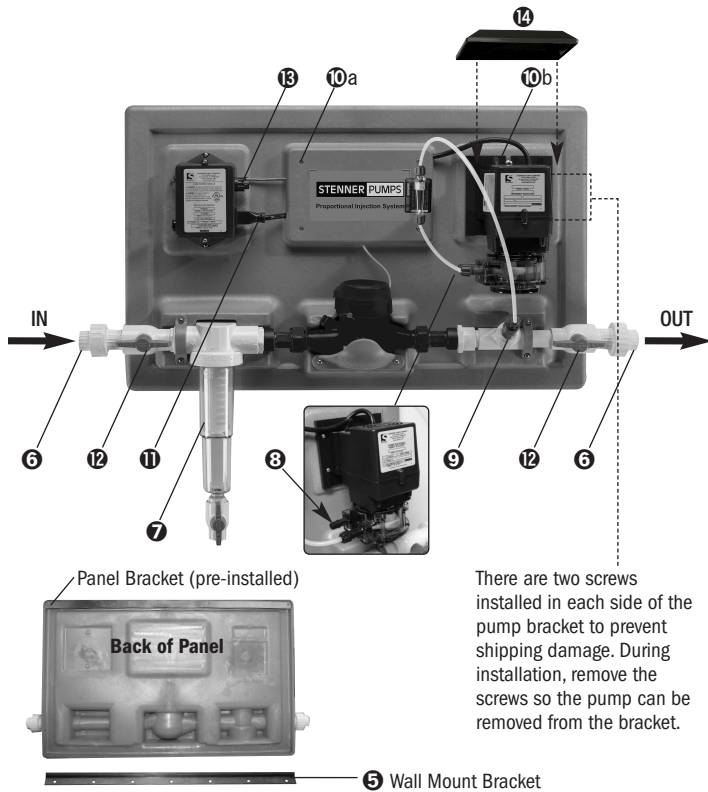


PROPORTIONAL INJECTION SYSTEM SINGLE START-UP INSTRUCTIONS

⚠ WARNING TO BE INSTALLED AND MAINTAINED BY PROPERLY TRAINED PROFESSIONAL INSTALLER ONLY. READ MANUAL & LABELS FOR ALL SAFETY INFORMATION & INSTRUCTIONS.

- ⓘ **NOTICE:** Before installing or servicing this system, read the manuals & instructions for the pump, PCM, Filter and Water Meter for all safety information and operation instructions. The system is designed for installation and service by properly trained personnel.
- ⓘ **NOTICE:** Installation and product must adhere to all regulatory and compliance codes applicable to the area.



- 1 Select a dry location to mount panel to avoid water intrusion. When selecting the location, note the water flow direction as indicated on the filter of the panel flow assembly. Location should allow mounting hardware to be anchored into studs or concrete to support the weight of the panel.
- 2 Isolate and depressurize the water system.
- 3 The length of the panel's slip socket connections clearance required is 31 1/4". For existing water systems cut necessary length of pipe to insert panel.
NOTE: Two 1" to 3/4" reducer couplings are included in the accessory kit to allow unit to adapt to 1" piping systems.
- 4 Mark location of lag bolt holes 12 3/8" above center line of the horizontal pipe.
- 5 Secure wall mount bracket to wall studs using the included lag bolts or other suitable hardware. Hang panel on to wall mount bracket.
- 6 Glue stubbed cut pipe into slip socket. After glue is cured, hand tighten the union connections.
- 7 Install one of the provided filter screens with o-ring into the filter body. For high turbidity water, use the more porous screen (30 mesh). Install filter cover hand tight. Close ball valve on filter cover.
- 8 Cut necessary length of suction tubing and connect to the suction side of the pump head which is the threaded fitting closest to the panel. Secure the weighted strainer to one end and secure the tubing to the pump tube fitting with the provided nut and ferrule. DO NOT use wrenches or threading tape. Connection needs to be finger tightened.
- 9 Attach discharge tubing into injection fitting with the remaining nut and ferrule.
- 10 Priming of Pump
 - a. Remove the four screws on the power cord cover and disconnect the pump power cord from the PCM and plug into a 120V outlet or leave cover on and run a temporary extension cord to the male end of the pump cord.
 - b. Turn pump power switch on and observe the chemical being drawn from the solution tank.
 - c. When chemical reaches the injection point turn pump off.
- 11 Plug pump back into the PCM. Plug PCM power cord into a 120V receptacle and reinstall cord cover if applicable.
- 12 Open the 2 ball valves slowly, pressurize system with water and turn pump power switch to "on".
- 13 Run water through the system and fine tune chemical readings by adjusting the PCM dial. If desired lock the PCM setting with set screw on the dial.
- 14 Slide roof into pump mounting bracket over motor.

⚠ WARNING When pressurizing the system gradually allow water to flow. Shocking the meter by over speeding it with high flow rates can damage the internal assembly.

⚠ CAUTION Ensure the piping is properly aligned and supported both upstream and downstream of the panel.

ⓘ **FOR INDOOR USE ONLY.**

ⓘ **It is the installer's responsibility to comply with all national and local plumbing and electrical codes.**

Limited Warranty: This warranty applies to the Proportional Injection System panel and mounting items only. The PCM and Pump are covered under separate warranties stated in the product manuals included. The component manufacturers' warranties apply to the flow assembly parts such as filter, meter, valves, fittings, etc. Stenner Pump Company will for a period of one (1) year from the date of purchase (proof of purchase required) repair or replace - at our option - all defective parts. Stenner Pump Company is not responsible for any removal or installation costs. Stenner Pump Company will incur shipping costs for warranty products shipped from our factory in Jacksonville, Florida. Any tampering with major components, chemical damage, faulty wiring, weather conditions, power surges, or products not used with reasonable care and maintained in accordance with the instructions will void the warranty. Stenner Pump Company limits its liability solely to the cost of the original product. We make no other warranty expressed or implied.